



Carbide Drills – Straight Flute

200 SERIES

140 Degree Point

For use on hardened, treated, and abrasive materials, stainless steel, cryogenic alloys.



PART NUMBER	CUTTING DIAMETER	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
200-0465	56	.0465	1/2	1-1/2	12.54
200-0469	3/64	.0469	1/2	1-1/2	12.54
200-0520	55	.0520	1/2	1-1/2	12.54
200-0550	54	.0550	1/2	1-1/2	12.54
200-0595	53	.0595	1/2	1-1/2	12.54
200-0625	1/16	.0625	5/8	1-5/8	13.46
200-0635	52	.0635	11/16	1-11/16	11.01
200-0670	51	.0670	11/16	1-11/16	11.11
200-0700	50	.0700	11/16	1-11/16	11.22
200-0730	49	.0730	11/16	1-11/16	11.32
200-0760	48	.0760	11/16	1-11/16	11.44
200-0781	5/64	.0781	11/16	1-11/16	11.45
200-0785	47	.0785	3/4	1-3/4	11.64
200-0810	46	.0810	3/4	1-3/4	11.75
200-0820	45	.0820	3/4	1-3/4	11.97
200-0860	44	.0860	3/4	1-3/4	12.18
200-0890	43	.0890	3/4	1-3/4	12.50
200-0935	42	.0935	3/4	1-3/4	12.61
200-0938	3/32	.0938	3/4	1-3/4	12.97
200-0960	41	.0960	13/16	1-13/16	12.93
200-0980	40	.0980	13/16	1-13/16	13.14
200-0995	39	.0995	13/16	1-13/16	13.56
200-1015	38	.1015	13/16	1-13/16	13.67
200-1040	37	.1040	13/16	1-13/16	13.79
200-1065	36	.1065	13/16	1-13/16	14.32
200-1094	7/64	.1094	13/16	1-13/16	14.22
200-1100	35	.1100	7/8	1-7/8	14.53
200-1110	34	.1110	7/8	1-7/8	14.64
200-1130	33	.1130	7/8	1-7/8	14.74
200-1160	32	.1160	7/8	1-7/8	14.85
200-1200	31	.1200	7/8	1-7/8	14.95
200-1250	1/8	.1250	7/8	1-7/8	14.62
200-1285	30	.1285	15/16	1-15/16	15.60
200-1360	29	.1360	15/16	1-15/16	16.65
200-1405	28	.1405	15/16	1-15/16	16.99
200-1406	9/64	.1406	15/16	1-15/16	17.52
200-1440	27	.1440	1	2-1/16	17.62
200-1470	26	.1470	1	2-1/16	17.84
200-1495	25	.1495	1	2-1/16	18.05
200-1520	24	.1520	1	2-1/16	18.48
200-1540	23	.1540	1	2-1/16	18.58
200-1562	5/32	.1562	1	2-1/16	18.45
200-1570	22	.1570	1-1/16	2-1/8	18.91
200-1590	21	.1590	1-1/16	2-1/8	19.66
200-1610	20	.1610	1-1/16	2-1/8	19.76
200-1660	19	.1660	1-1/16	2-1/8	20.62
200-1695	18	.1695	1-1/16	2-1/8	21.15
200-1719	11/64	.1719	1-1/16	2-1/8	21.62
200-1730	17	.1730	1-1/8	2-3/16	22.54
200-1770	16	.1770	1-1/8	2-3/16	23.60
200-1800	15	.1800	1-1/8	2-3/16	23.72
200-1820	14	.1820	1-1/8	2-3/16	24.04
200-1850	13	.1850	1-1/8	2-3/16	24.47
200-1875	3/16	.1875	1-1/8	2-3/16	21.16
200-1890	12	.1890	1-3/16	2-1/4	24.90



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Blanks & Drills

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PART NUMBER	CUTTING DIAMETER	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
200-1910	11	.1910	1-3/16	2-1/4	25.00
200-1935	10	.1935	1-3/16	2-1/4	25.21
200-1960	9	.1960	1-3/16	2-1/4	25.64
200-1990	8	.1990	1-3/16	2-1/4	25.96
200-2010	7	.2010	1-3/16	2-1/4	26.27
200-2031	13/64	.2031	1-3/16	2-1/4	26.33
200-2040	6	.2040	1-1/4	2-3/8	26.82
200-2055	5	.2055	1-1/4	2-3/8	27.03
200-2090	4	.2090	1-1/4	2-3/8	27.67
200-2130	3	.2130	1-1/4	2-3/8	28.31
200-2188	7/32	.2188	1-1/4	2-3/8	26.83
200-2210	2	.2210	1-5/16	2-7/16	29.60
200-2280	1	.2280	1-5/16	2-7/16	30.66
200-2340	A	.2340	1-5/16	2-7/16	33.44
200-2344	15/64	.2344	1-5/16	2-7/16	32.62
200-2380	B	.2380	1-3/8	2-1/2	35.04
200-2420	C	.2420	1-3/8	2-1/2	35.26
200-2460	D	.2460	1-3/8	2-1/2	35.47
200-2500	1/4	.2500	1-3/8	2-1/2	31.65
200-2500	E	.2500	1-3/8	2-1/2	31.65
200-2570	F	.2570	1-7/16	2-5/8	39.10
200-2610	G	.2610	1-7/16	2-5/8	41.45
200-2656	17/64	.2656	1-7/16	2-5/8	34.05
200-2660	H	.2660	1-1/2	2-11/16	42.40
200-2720	I	.2720	1-1/2	2-11/16	43.16
200-2770	J	.2770	1-1/2	2-11/16	44.22
200-2810	K	.2810	1-1/2	2-11/16	44.76
200-2812	9/32	.2812	1-1/2	2-11/16	36.30
200-2900	L	.2900	1-9/16	2-3/4	46.68
200-2950	M	.2950	1-9/16	2-3/4	48.07
200-2969	19/64	.2969	1-9/16	2-3/4	40.30
200-3020	N	.3020	1-5/8	2-13/16	51.17
200-3125	5/16	.3125	1-5/8	2-13/16	42.44
200-3160	O	.3160	1-11/16	2-15/16	53.95
200-3230	P	.3230	1-11/16	2-15/16	55.86
200-3281	21/64	.3281	1-11/16	2-15/16	47.15
200-3320	Q	.3320	1-11/16	3	57.90
200-3390	R	.3390	1-11/16	3	60.68
200-3438	11/32	.3438	1-11/16	3	52.10
200-3480	S	.3480	1-3/4	3-1/16	63.98
200-3580	T	.3580	1-3/4	3-1/16	66.12
200-3594	23/64	.3594	1-3/4	3-1/16	56.83
200-3680	U	.3680	1-13/16	3-1/8	70.18
200-3750	3/8	.3750	1-13/16	3-1/8	60.62
200-3770	V	.3770	1-7/8	3-1/4	76.81
200-3860	W	.3860	1-7/8	3-1/4	78.94
200-3906	25/64	.3906	1-7/8	3-1/4	70.13
200-3970	X	.3970	1-15/16	3-5/16	86.84
200-4040	Y	.4040	1-15/16	3-5/16	88.35
200-4062	13/32	.4062	1-15/16	3-5/16	78.80
200-4130	Z	.4130	2	3-3/8	98.16
200-4219	27/64	.4219	2	3-3/8	96.46
200-4375	7/16	.4375	2-1/16	3-7/16	92.40
200-4531	29/64	.4531	2-1/8	3-9/16	116.97
200-4688	15/32	.4688	2-1/8	3-5/8	121.67
200-4844	31/64	.4844	2-3/16	3-11/16	123.81
200-5000	1/2	.5000	2-1/4	3-3/4	114.84



Carbide Drills – Straight Flute Metric

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PART NUMBER	CUTTING DIAMETER	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
200-0591	1.5	.0591	13	38	12.71
200-0787	2.0	.0787	19	44	13.46
200-0984	2.5	.984	21	46	15.91
200-1181	3.0	.1181	22	48	17.95
200-1378	3.5	.1378	24	49	19.97
200-1575	4.0	.1575	27	54	23.72
200-1772	4.5	.1772	29	56	26.82
200-1968	5.0	.1968	30	57	31.41
200-2165	5.5	.2165	32	60	35.67
200-2362	6.0	.2362	33	61	37.71
200-2559	6.5	.2559	35	63	39.53
200-2756	7.0	.2756	38	68	44.34
200-2953	7.5	.2953	40	70	50.00
200-3150	8.0	.3150	41	71	57.15
200-3346	8.5	.3346	43	76	60.35
200-3543	9.0	.3543	44	78	69.87
200-3740	9.5	.3740	46	79	78.62
200-3937	10.0	.3937	48	83	91.86
200-4134	10.5	.4134	51	86	98.71
200-4331	11.0	.4331	52	87	113.88
200-4528	11.5	.4528	54	90	123.70
200-4724	12.0	.4724	54	92	127.98