



Carbide Drills – Stub

215 SERIES

135 Degree Split Point

For use on work hardened and gummy materials, high temperature alloy steels, Titanium, Inconel, cast iron and stainless steel.



PART NUMBER	CUTTING DIAMETER	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
215-0465	56	.0465	1/2	1-1/2	10.79
215-0469	3/64	.0469	1/2	1-1/2	11.54
215-0520	55	.0520	1/2	1-1/2	10.79
215-0550	54	.0550	1/2	1-1/2	10.79
215-0595	53	.0595	1/2	1-1/2	10.89
215-0625	1/16	.0625	5/8	1-5/8	10.89
215-0635	52	.0635	11/16	1-11/16	11.15
215-0670	51	.0670	11/16	1-11/16	11.15
215-0700	50	.0700	11/16	1-11/16	11.32
215-0730	49	.0730	11/16	1-11/16	11.39
215-0760	48	.0760	11/16	1-11/16	11.68
215-0781	5/64	.0781	11/16	1-11/16	11.54
215-0785	47	.0785	3/4	1-3/4	11.68
215-0810	46	.0810	3/4	1-3/4	11.68
215-0820	45	.0820	3/4	1-3/4	12.11
215-0860	44	.0860	3/4	1-3/4	12.21
215-0890	43	.0890	3/4	1-3/4	12.38
215-0935	42	.0935	3/4	1-3/4	12.64
215-0938	3/32	.0938	3/4	1-3/4	12.71
215-0960	41	.0960	13/16	1-13/16	12.74
215-0980	40	.0980	13/16	1-13/16	13.43
215-0995	39	.0995	13/16	1-13/16	13.45
215-1015	38	.1015	13/16	1-13/16	13.68
215-1040	37	.1040	13/16	1-13/16	13.68
215-1065	36	.1065	13/16	1-13/16	13.96
215-1094	7/64	.1094	13/16	1-13/16	14.42
215-1100	35	.1100	7/8	1-7/8	14.22
215-1110	34	.1110	7/8	1-7/8	14.62
215-1130	33	.1130	7/8	1-7/8	14.62
215-1160	32	.1160	7/8	1-7/8	14.88
215-1200	31	.1200	7/8	1-7/8	14.88
215-1250	1/8	.1250	7/8	1-7/8	13.70
215-1285	30	.1285	15/16	1-15/16	16.73
215-1360	29	.1360	15/16	1-15/16	16.90
215-1405	28	.1405	15/16	1-15/16	17.19
215-1406	9/64	.1406	15/16	1-15/16	15.28
215-1440	27	.1440	1	2-1/16	17.95
215-1470	26	.1470	1	2-1/16	18.22
215-1495	25	.1495	1	2-1/16	18.48
215-1520	24	.1520	1	2-1/16	19.14
215-1540	23	.1540	1	2-1/16	19.67
215-1562	5/32	.1562	1	2-1/16	15.94
215-1570	22	.1570	1	2-1/16	19.67
215-1590	21	.1590	1-1/16	2-1/8	20.32
215-1610	20	.1610	1-1/16	2-1/8	21.15
215-1660	19	.1660	1-1/16	2-1/8	21.52
215-1695	18	.1695	1-1/16	2-1/8	22.57
215-1719	11/64	.1719	1-1/16	2-1/8	19.93
215-1730	17	.1730	1-1/8	2-3/16	23.10
215-1770	16	.1770	1-1/8	2-3/16	23.36
215-1800	15	.1800	1-1/8	2-3/16	23.55
215-1820	14	.1820	1-1/8	2-3/16	23.63
215-1850	13	.1850	1-1/8	2-3/16	24.06
215-1875	3/16	.1875	1-1/8	2-3/16	20.06
215-1890	12	.1890	1-3/16	2-1/4	23.53
215-1910	11	.1910	1-3/16	2-1/4	24.78
215-1935	10	.1935	1-3/16	2-1/4	24.78



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PART NUMBER	CUTTING DIA.	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
215-1960	9	.1960	1-3/16	2-1/4	24.78
215-1990	8	.1990	1-3/16	2-1/4	26.16
215-2010	7	.2010	1-3/16	2-1/4	26.83
215-2031	13/64	.2031	1-3/16	2-1/4	23.63
215-2040	6	.2040	1-1/4	2-3/8	28.05
215-2055	5	.2055	1-1/4	2-3/8	28.05
215-2090	4	.2090	1-1/4	2-3/8	28.05
215-2130	3	.2130	1-1/4	2-3/8	29.44
215-2188	7/32	.2188	1-1/4	2-3/8	24.32
215-2210	2	.2210	1-5/16	2-7/16	30.43
215-2280	1	.2280	1-5/16	2-7/16	31.08
215-2340	A	.2340	1-5/16	2-7/16	32.41
215-2344	15/64	.2344	1-5/16	2-7/16	36.29
215-2380	B	.2380	1-3/8	2-1/2	34.60
215-2420	C	.2420	1-3/8	2-1/2	34.25
215-2460	D	.2460	1-3/8	2-1/2	34.25
215-2500	1/4	.2500	1-3/8	2-1/2	28.05
215-2500	E	.2500	1-3/8	2-1/2	32.14
215-2570	F	.2570	1-7/16	2-5/8	40.00
215-2610	G	.2610	1-7/16	2-5/8	41.95
215-2656	17/64	.2656	1-7/16	2-5/8	39.30
215-2660	H	.2660	1-1/2	2-11/16	43.03
215-2720	I	.2720	1-1/2	2-11/16	43.03
215-2770	J	.2770	1-1/2	2-11/16	43.72
215-2810	K	.2810	1-1/2	2-11/16	49.51
215-2812	9/32	.2812	1-1/2	2-11/16	46.00
215-2900	L	.2900	1-9/16	2-3/4	50.19
215-2950	M	.2950	1-9/16	2-3/4	51.28
215-2969	19/64	.2969	1-9/16	2-3/4	42.14
215-3020	N	.3020	1-5/8	2-13/16	52.08
215-3125	5/16	.3125	1-5/8	2-13/16	46.92
215-3160	O	.3160	1-11/16	2-15/16	53.56
215-3230	P	.3230	1-11/16	2-15/16	46.86
215-3281	21/64	.3281	1-11/16	2-15/16	46.89
215-3320	Q	.3320	1-11/16	3	52.60
215-3390	R	.3390	1-11/16	3	57.78
215-3438	11/32	.3438	1-11/16	3	52.09
215-3480	S	.3480	1-3/4	3-1/16	60.82
215-3580	T	.3580	1-3/4	3-1/16	66.96
215-3594	23/64	.3594	1-3/4	3-1/16	61.38
215-3680	U	.3680	1-13/16	3-1/8	69.86
215-3750	3/8	.3750	1-13/16	3-1/8	61.38
215-3770	V	.3770	1-7/8	3-1/4	70.92
215-3860	W	.3860	1-7/8	3-1/4	72.57
215-3906	25/64	.3906	1-7/8	3-1/4	73.06
215-3970	X	.3970	1-15/16	3-5/16	79.04
215-4040	Y	.4040	1-15/16	3-5/16	86.86
215-4062	13/32	.4062	1-15/16	3-5/16	79.33
215-4130	Z	.4130	2	3-3/8	89.27
215-4219	27/64	.4219	2	3-3/8	81.71
215-4375	7/16	.4375	2-1/16	3-7/16	89.43
215-4531	29/64	.4531	2-1/8	3-9/16	109.92
215-4688	15/32	.4688	2-1/8	3-5/8	109.92
215-4844	31/64	.4844	2-3/16	3-11/16	112.80
215-5000	1/2	.5000	2-1/4	3-3/4	112.80



Carbide Drills – Stub / Metric

Blanks & Drills

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PART NUMBER	CUTTING DIA.	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
215-0394	1.0	.0394	13	38	10.79
215-0433	1.1	.0433	13	38	14.91
215-0472	1.2	.0472	13	38	14.91
215-0512	1.3	.0512	13	38	14.91
215-0551	1.4	.0551	13	38	14.91
215-0591	1.5	.0591	13	38	10.89
215-0630	1.6	.0630	18	43	14.23
215-0669	1.7	.0669	18	43	14.23
215-0709	1.8	.0709	18	43	14.23
215-0748	1.9	.0748	18	43	14.23
215-0787	2.0	.0787	19	45	11.68
215-0827	2.1	.0827	19	45	16.08
215-0866	2.2	.0866	19	45	16.08
215-0906	2.3	.0906	19	45	16.08
215-0945	2.4	.0945	21	46	16.08
215-0984	2.5	.0984	21	46	13.43
215-1024	2.6	.1024	21	46	18.08
215-1063	2.7	.1063	21	46	18.08
215-1102	2.8	.1102	22	48	18.08
215-1142	2.9	.1142	22	48	18.08
215-1181	3.0	.1181	22	48	14.88
215-1220	3.1	.1220	22	48	21.34
215-1260	3.2	.1260	24	52	21.34
215-1299	3.3	.1299	24	52	21.34
215-1339	3.4	.1339	24	52	21.34
215-1378	3.5	.1378	24	52	17.79
215-1417	3.6	.1417	25	52	24.10
215-1457	3.7	.1457	25	52	24.10
215-1496	3.8	.1496	25	52	24.10
215-1535	3.9	.1535	25	52	24.10
215-1575	4.0	.1575	27	53	20.32
215-1614	4.1	.1614	27	53	28.45
215-1654	4.2	.1654	27	53	28.45
215-1693	4.3	.1693	27	53	28.45
215-1732	4.4	.1732	29	55	28.45
215-1772	4.5	.1772	29	55	23.53
215-1811	4.6	.1811	29	55	30.95
215-1850	4.7	.1850	29	55	30.95
215-1890	4.8	.1890	30	57	30.95
215-1929	4.9	.1929	30	57	30.95
215-1968	5.0	.1968	30	57	26.10
215-2008	5.1	.2008	30	57	35.17
215-2047	5.2	.2047	32	60	35.17
215-2087	5.3	.2087	32	60	35.17
215-2126	5.4	.2126	32	60	35.17
215-2165	5.5	.2165	32	60	26.32
215-2205	5.6	.2205	33	61	39.70
215-2244	5.7	.2244	33	61	39.70
215-2283	5.8	.2283	33	61	39.70
215-2323	5.9	.2323	33	61	39.70
215-2362	6.0	.2362	33	61	34.06
215-2402	6.1	.2402	35	63	44.34
215-2441	6.2	.2441	35	63	44.34
215-2480	6.3	.2480	35	63	44.34
215-2520	6.4	.2520	35	63	44.34
215-2559	6.5	.2559	35	63	40.00
215-2598	6.6	.2598	37	67	51.88



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PART NUMBER	CUTTING DIA.	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	LIST PRICE
215-2638	6.7	.2638	37	67	51.88
215-2677	6.8	.2677	38	68	51.88
215-2717	6.9	.2717	38	68	51.88
215-2756	7.0	.2756	38	68	43.72
215-2795	7.1	.2795	38	68	56.93
215-2835	7.2	.2835	40	70	56.93
215-2874	7.3	.2874	40	70	56.93
215-2913	7.4	.2913	40	70	56.93
215-2953	7.5	.2953	40	70	42.14
215-2992	7.6	.2992	41	71	64.44
215-3031	7.7	.3031	41	71	64.44
215-3071	7.8	.3071	41	71	64.44
215-3110	7.9	.3110	41	71	64.44
215-3150	8.0	.3150	41	71	53.66
215-3189	8.1	.3189	43	75	70.65
215-3228	8.2	.3228	43	75	70.65
215-3268	8.3	.3268	43	75	70.65
215-3307	8.4	.3307	43	76	70.65
215-3346	8.5	.3346	43	76	57.78
215-3386	8.6	.3386	43	76	79.16
215-3425	8.7	.3425	43	76	79.16
215-3465	8.8	.3465	44	78	79.16
215-3504	8.9	.3504	44	78	79.16
215-3543	9.0	.3543	44	78	66.96
215-3583	9.1	.3583	44	78	92.05
215-3622	9.2	.3622	46	79	92.05
215-3661	9.3	.3661	46	79	92.05
215-3701	9.4	.3701	46	79	92.05
215-3740	9.5	.3740	46	79	71.38
215-3780	9.6	.3780	48	83	107.45
215-3819	9.7	.3819	48	83	107.45
215-3858	9.8	.3858	48	83	107.45
215-3898	9.9	.3893	48	83	107.45
215-3937	10.0	.3937	48	83	79.04
215-3976	10.1	.3976	49	84	115.52
215-4016	10.2	.4016	49	84	115.52
215-4055	10.3	.4055	49	84	115.52
215-4094	10.4	.4094	51	86	115.52
215-4134	10.5	.4134	51	86	81.70
215-4173	10.6	.4173	51	86	133.26
215-4213	10.7	.4213	51	86	133.26
215-4252	10.8	.4252	52	87	133.26
215-4291	10.9	.4291	52	87	133.26
215-4331	11.0	.4331	52	87	89.53
215-4370	11.1	.4370	52	87	144.80
215-4409	11.2	.4409	54	90	144.80
215-4449	11.3	.4449	54	90	144.80
215-4488	11.4	.4488	54	90	144.80
215-4528	11.5	.4528	54	90	109.92
215-4567	11.6	.4567	54	92	149.81
215-4606	11.7	.4606	54	92	149.81
215-4646	11.8	.4646	54	92	149.81
215-4685	11.9	.4685	54	92	149.81
215-4724	12.0	.4724	54	92	112.79